



SOLID FUEL BOILER

ECOWOOD STANDARD/PLUS

INSTALLATION AND USER MANUAL



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Contents

1.	GENERAL INFORMATION	3
1.1.	Proper use of the appliance	3
1.2.	Safety warnings	3
1.3.	Data label	3
1.4.	Document information	3
2.	TECHNICAL FEATURES AND DIMENSIONS	4
2.1.	Technical features	4
2.2.	Function principle	4
2.3.	Dimensions	5
2.4.	Technical data	6
2.5.	Fuel.....	7
3.	BOILER MOUNTING	8
3.1.	Transportation and delivery	8
3.2.	Boiler room	8
3.3.	Chimney	9
4.	INSTALLATION	11
4.1.	Hydraulic connections	11
4.2.	Return temperature protection	11
4.3.	Filling the system	12
4.4.	Chain thermostat installation (STANDARD version)	12
4.5.	Safety heat exchanger	13
4.6.	Connection diagrams	14
5.	ELECTRICAL CONNECTIONS	15
5.1.	General instructions.....	15
5.2.	Control panel functions (PLUS version)	15
5.3.	Electrical connections (PLUS version)	17
5.4.	Hydraulic function scheme.....	18
5.5.	HUW settings.....	20
5.6.	Information	20
5.7.	Manual control	20
5.8.	Cooperation with thermostat and room panel.....	21
5.9.	Cooperation with the web module	21
5.10.	Alarms description.....	21
5.11.	Connecting exhaust temperature sensor	22
5.12.	Connecting temperature sensors	22
6.	BOILER START-UP	23
6.1.	Initial lighting checks	23
6.2.	Start-up	23
6.3.	Checks to carry after initial start-up	24
6.4.	Fuel loading	24
6.5.	Preset boiler temperature setting	24
6.6.	Operation mode	25
6.7.	Combustion regulation	26
6.8.	Supervision mode.....	26
6.9.	Stop mode	26
6.10.	Chimney damper adjustment	27
7.	SERVICE AND MAINTENANCE	28
7.1.	Cleaning the boiler	28
7.2.	Cleaning the chimney box	29
7.3.	Maintenance intervals	29
7.4.	Basic service procedures	30
7.5.	Maintenance after long stop.....	30
8.	TROUBLESHOOTING	31
	CE DECLARATION OF CONFORMITY	32

1. GENERAL INFORMATION

1.1. Proper use of the appliance

Before you make use of this appliance make sure you have read and fully understood the instructions included in this manual.

The installation and use of the appliance must be performed according to the instructions indicated in this manual in combination with the current national safety regulations.

The appliance is designed for use in pumped hot water central heating systems. Any other use is considered improper and is prohibited. THERMOSTAHL ROMANIA declines any responsibility for damages or injuries caused by improper use; in this case the risk is completely at the user's responsibility.

To ensure an efficient and flawless function of the appliance, it is strongly recommended that you have performed an annual service by a qualified technician.

1.2. Safety warnings

All installation and maintenance procedures must be carried out by professional and authorized personnel, in compliance with the indications in the present manual and national regulations. Any failure to correctly install this appliance could cause damage or injuries!

Do not make modifications to parts of the appliance, unless you have contacted the company and an authorized service contractor.

Only original accessories and spare parts must be used to ensure correct and safe function.

Make sure you respect the cleaning and maintenance procedures on the corresponding intervals. Failure to do so can cause malfunction to the appliance and possible damages.

The boiler is design to function on the fuels indicated in the corresponding paragraph. Any other fuel is prohibited. Do not use explosive or flammable substances! Do not store such substances inside the boiler room.

The working pressure varies according to the model. Make sure you use the appropriate water pressure.



Working in a pressure higher than the one indicated in this manual is strictly prohibited and dangerous!

1.3. Data label

The data label of the appliance is placed on the boiler's side cover, on the external part. Make sure that it is properly placed and readable.

On the label it is indicated the serial number and the manufacturing year of the appliance.

1.4. Document information

This document is an integral and indispensable part of the product and must be retained in good condition by the user. Keep it in a safe place for future reference.

If the appliance is sold or transferred to another person, this manual has to always follow the appliance and handed to the new user or installer.

2. TECHNICAL FEATURES AND DIMENSIONS

2.1. Technical features

The ECOWOOD boiler series is designed for function on any type of solid fuel: wood, agricultural residues, carbon, briquettes, with a minimum diameter of 20mm.

ECOWOOD STANDARD is equipped with a thermometer and chain thermostat regulator. ECOWOOD PLUS version is equipped with a modulating fan and a digital controller. The boiler can also control the heating pump and the hot water pump, as well as being connected with an exhaust gas temperature sensor for full fan modulation and maximum fuel savings.

ECOWOOD boiler is designed to operate in economy mode, providing a constant heating of houses or small industrial premises.

The boiler is made of steel, ideal material for thermal fluctuations, resistant to expansion and contraction. Monobloc construction, with no other welded structures is an advantage of ECOWOOD boiler. Also this boiler is protected against thermal shock.

ECOWOOD boiler is designed so that all surfaces that are in contact with the flame are cooled by water. The two flue ways at the top, the large number of flue pipes, large volume of the furnace and boiler water as well, and symmetrical construction causes a high yield.

DESCRIPTION OF COMPONENTS

- Steel boiler body
- Removable rear smoke box with inspection cleaning door
- Upper door cleaning the heat exchanger
- Lower door for ignition, fuel loading and ash removal
- Ash box positioned on the lower part of the fire chamber
- Combustion fan positioned on the lower door (PLUS version)
- Chain thermostat regulator and air door positioned on the lower door (STANDARD version)
- Glasswool body insulation of 50 mm thickness
- Electrostatically painted external covers
- Digital control panel (PLUS version)
- Safety heat exchanger

2.2. Function principle

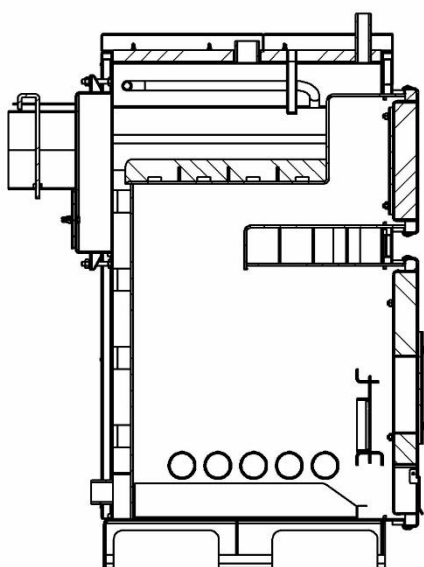


Fig 2. Boiler function

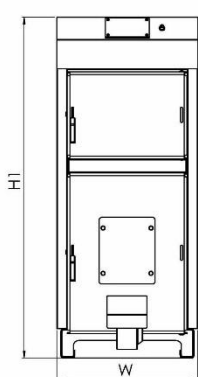
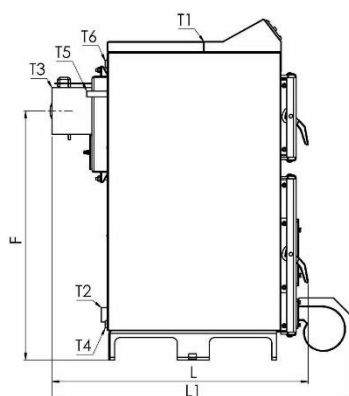
The function of the ECOWOOD boiler is based on exhaust gas evacuation through the chimney. The fuel is positioned on the grate. The combustion takes place in the fire chamber. During the combustion the flame comes in contact with the side walls of the fire chamber, which are surrounded by water. The fire chamber is of big volume in order to receive big dimension logs and to ensure a long autonomy.

The combustion air is supplied by the fan, positioned below the fuel grate. The combustion is regulated through the fan, controlled by the control panel.

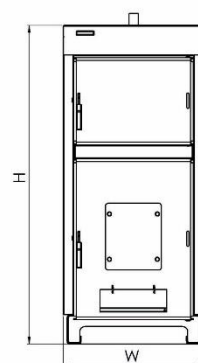
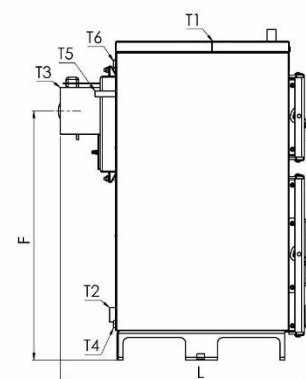
The exhaust gases are guided through the heat exchanger to the smoke box, and afterwards evacuated to the chimney. The smoke box is equipped with an inspection and cleaning door.

The doors have an insulation cord to ensure air-tight closing. Each door is equipped with a handle, which must always be well tightened during the combustion.

2.3. Dimensions



a) ECOWOOD PLUS



b) ECOWOOD STANDARD

Boiler type	Wood loading dimensions	H1	H	W	F	L1	L	T1-T2	T3	T4	T5	T6
	mm		mm					inch	mm	inch		
ECW 25	340x415	1280	1195	530	935	1125	960	1½"	Ø180	½"	½"	½"
ECW 30	340x415	1280	1195	530	935	1225	1060	1½"	Ø180	½"	½"	½"
ECW 40	340x415	1280	1195	530	935	1325	1160	1½"	Ø180	½"	½"	½"
ECW 50	470x465	1395	1310	660	975	1225	1060	1½"	Ø180	½"	½"	½"
ECW 60	470x465	1395	1310	660	975	1325	1160	1½"	Ø180	½"	½"	½"
ECW 80	570x555	1740	1650	785	1285	1525	1360	2"	Ø200	¾"	½"	½"
ECW 100	570x555	1740	1650	785	1285	1725	1560	2"	Ø200	¾"	½"	½"

TECHNICAL FEATURES AND DIMENSIONS

2.4. Technical data

Boiler type		ECW 25	ECW 30	ECW 40	ECW 50	ECW 60	ECW 80	ECW 100
Nominal power ¹	<i>kW</i>	25	30	40	50	60	80	100
Furnace power	<i>kW</i>	30	36	48	60	72	96	120
Efficiency pellet / wood	%	83						
Boiler class ²		3						
Max working pressure	<i>bar</i>	3						
Test pressure	<i>bar</i>	4,5						
Max working temperature	<i>°C</i>	90						
Exhaust gas temperature	<i>°C</i>	180-220						
Fuel consumption at max work ³	<i>kg/h</i>	6,38	7,66	10,21	12,77	15,32	20,42	25,5
Water pressure drop (ΔT 20K)	<i>mbar</i>	20	24	32	48	52	60	64
Water contents	<i>l</i>	100	120	130	170	190	370	440
Fire chamber length	<i>mm</i>	480	580	680	580	680	850	1050
Weight (empty)	<i>kg</i>	259	282	307	355	385	675	765
Total power consumption (without optionals)	<i>kW</i>	0,05	0,05	0,05	0,08	0,08	0,09	0,09
Electrical connection	<i>V/Hz</i>	230 / 50						

1. Nominal power output is obtained with fuel type A, calorific power 4,7 kWh/kg according to standard EN 303-5:2012.

2. According to standard EN 303-5:2012, for fuel type A (wood log with moisture content $\leq 25\%$).

3. The values are calculated for fuel type A, calorific power 4,7 kWh/kg according to standard EN 303-5:2012.

2.5. Fuel

The ECOWOOD series is designed for use with solid fuel of biogenic or fossil nature. This means different types of natural wood, solid residues of organic nature coming from trees or agricultural plants, wood briquettes of various types. Carbon or other similar fossil fuels are allowed, but only in combination with wood and maximum 20% volume ratio at every load. If you want to use solely carbon as fuel, please contact the manufacturer.

Good quality wood is oak, ash, beech, maple, olive tree and fruit trees, except cherry. Medium quality wood is chestnut and birch. Low quality wood is poplar and willow.

The nominal characteristics of the boiler are calculated for use on wood!

Fuel		Calorific power	
		kWh/kg	kcal/kg
Oak		4,2	3.600
Beech		4,0	3.450
Birch		4,3	3.700
Poplar		4,1	3.500
Pine		4,4	3.800
Spruce, Fir		4,5	3.900
Wood briquettes		4,0 – 4,9	3.600 – 4.200
Carbon	Anthracite	5,6 – 6,5	4.800 – 5.600
	Coal	4,5 – 6,4	3.900 – 5.500
	Brown carbon	2,7 – 4,2	2.300 – 3.600
	Lignite	1,6 – 3,8	1.400 – 3.300

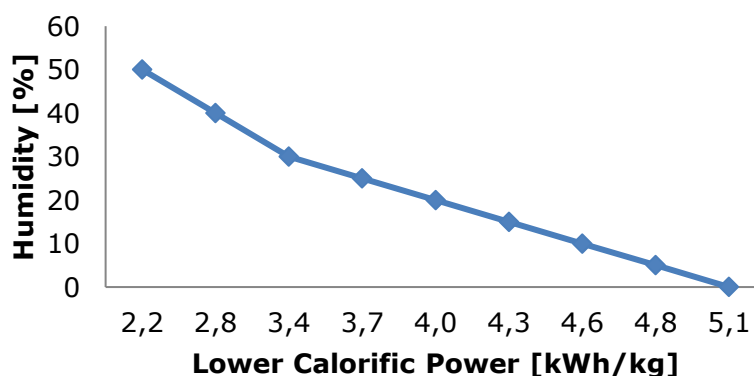
Table 1. Calorific power of different types of wood

Every type of wood contains a significant amount of humidity, which highly affects its combustion behavior and calorific value. Boiler output, efficiency and autonomy will significantly diminish as the humidity increases. The nominal data presented in this manual are calculated for humidity content 15%.

For proper and efficient function and a long lifespan, it is strictly recommended that only dry wood is used, with a humidity content of 15%. Practically, this means at least one year dry wood. Maximum humidity content allowed is 25%.

As understood, wood is an extremely heterogeneous fuel, due to different essences, different humidity contents, shapes and dimensions. This is why the combustion behavior highly varies through time and average data as fuel consumption, autonomy, and output are very difficult to forecast.

Calorific power in relation to humidity



It is prohibited the use of laminated wood, or other chemically treated wood.



It is prohibited the use of explosive, inflammable materials, plastic, domestic residues, etc.

3. BOILER MOUNTING

3.1. Transportation and delivery

The boiler is delivered on wood pallet, well positioned with metal plates. Remove them carefully by unscrewing the screws holding them in place.

The loading and unloading of the boiler must be performed with a forklift or a crane.



The boiler is very heavy. Do not try to lift by hands or other unsuitable equipment. Danger of injury! Perform all moves with extreme caution.

Remove the boiler packaging with attention. **Keep the packaging material away from children since it can be dangerous.** After having unpacked everything, make sure that the appliance is intact and undamaged. In case of doubt do not use the appliance and inform the supplier.

The ECOWOOD boiler is delivered with the following equipment already fitted and mounted:

- Boiler steel body
- Glasswool insulation mounted on the boiler body and tightened with plastic tapes
- Metal covers mounted on the boiler body
- Digital control panel (PLUS version)
- Fan with gasket and fan cover (PLUS version)
- Chain regulator (STANDARD version)
- Ash box
- Cleaning tools

In the documentation folder you will find:

- Technical manual
- Warranty leaflet
- Energy label

3.2. Boiler room

3.2.1. General requirements

The boiler must be installed in a special and separate room. This room must be chosen so that it offers easy access for fuel transport, air supply and exhaust gas evacuation. The doors of the boiler room must be metallic, open outwards, and have at least 0,9 m width.



The boiler installation is prohibited in rooms with extensive dust, dangerous gases, and moist spaces.

For the correct boiler function it is necessary that the boiler room has openings for natural ventilation and combustion air supply. It is recommended that two different openings are used for this purpose, positioned on opposite walls and diagonally to ensure good air circulation. The total surface of the openings must be at least 1/12 of the boiler room surface. Forced ventilation is prohibited in the boiler room.

The boiler room must be provided with a drainage channel. All safety devices must be connected to this channel.

The boiler room must have an appropriate fire extinguishing system, according to the regulations in force. In case that the building is designed with a fire alarm system, a smoke detector must be positioned on top of every boiler.

The fuel storage is prohibited in the boiler room. If so, the storage must be separated from the boiler with a non-flammable wall, and proper distanced from the boiler.

3.2.2. Boiler room dimensions

The boiler must be placed on a horizontal plane, with adequate mechanical resistance to support the boiler's weight. The boiler must be positioned in the room in such a way so that it is easily accessible from all the sides. The following dimensions are recommended (see Fig 2):

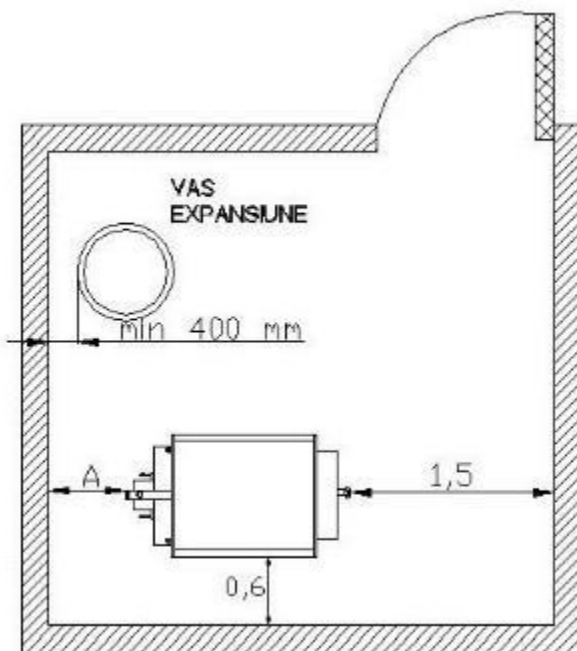


Fig 2. Boiler room dimensions

The distance between the boiler and the back wall - is the proper distance that allows easy access for inspection and maintenance.

The distance between the boiler and side wall - at least 0,6 m.

The height of the boiler room - at least 2 m.

Access and service spaces of boiler room and hall doors paths will always be free.

In the boiler room will be displayed operating instructions, taking into account the specificities of the boilers mounted. Also, you will see internal instructions of staff and service duties.

3.3. Chimney

The chimney must provide sufficient draft, be sealed and protect against condensation.



Choosing and installing a suitable chimney is important for the proper operation of the boiler! A minimum height of 5m is recommended (measured from the boiler connection)!

The chimney should be positioned, if possible, inside the building. It must be vertical, without change of direction. The cross section of the chimney can be round or rectangular. If installed outdoors, it must be insulated.

The horizontal part that connects the boiler chimney with the vertical chimney has to be at maximum 2m. In the case the distance is bigger, it's recommended to have the angle 15-30° to the sealing. The connection with the boiler chimney must be sealed.

The chimney must be equipped with a cleaning door at the base and at the boiler connection level. Cleaning windows are also recommended if there are directional changes on the chimney section. In those areas, ashes can accumulate. Regular cleaning (every 3 months) is recommended for efficient boiler operation.

At the end of the vertical section, a chimney-swept terminal element must be installed to protect against weather and foreign objects. In areas with strong winds, a special terminal is recommended which does not allow the circulation to decrease.

The height of the chimney must exceed the roof line by at least 1 m. If other obstacles are placed on the roof, the height of the chimney must exceed at least 1 m. If there are several chimneys, the minimum distance between them is 0,3 m.

BOILER MOUNTING

Each boiler must be connected to an independent chimney. It is not recommended to connect several boilers to the same chimney.

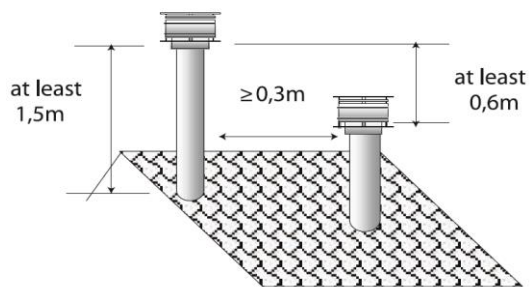
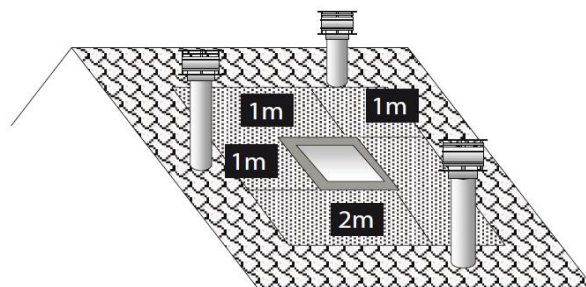


Fig 3. Distance between chimney

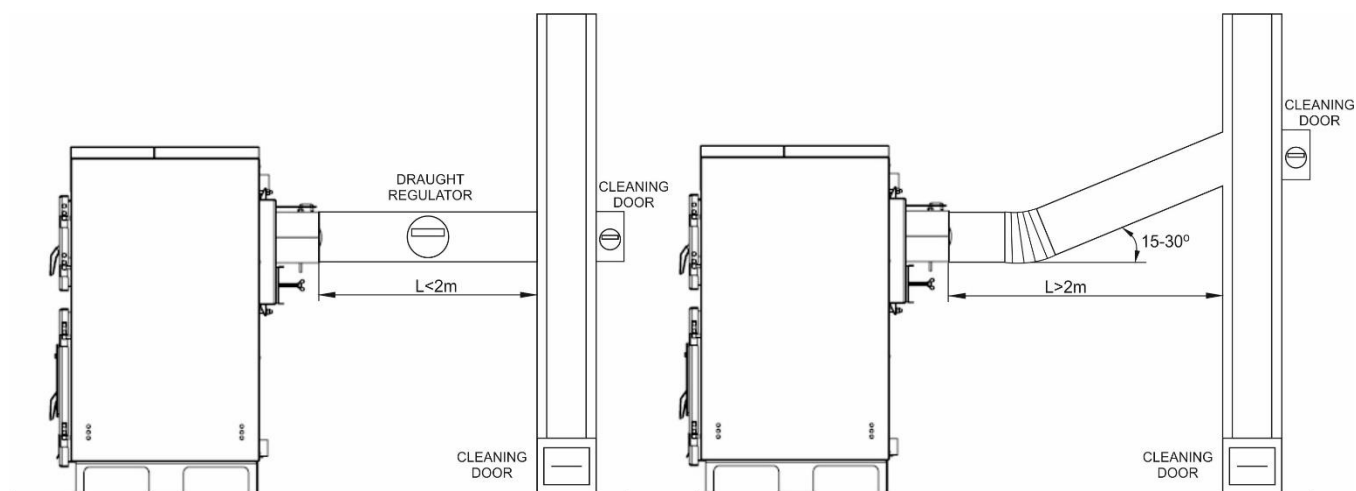


Fig 4. Boiler connection with the chimney

4. INSTALLATION

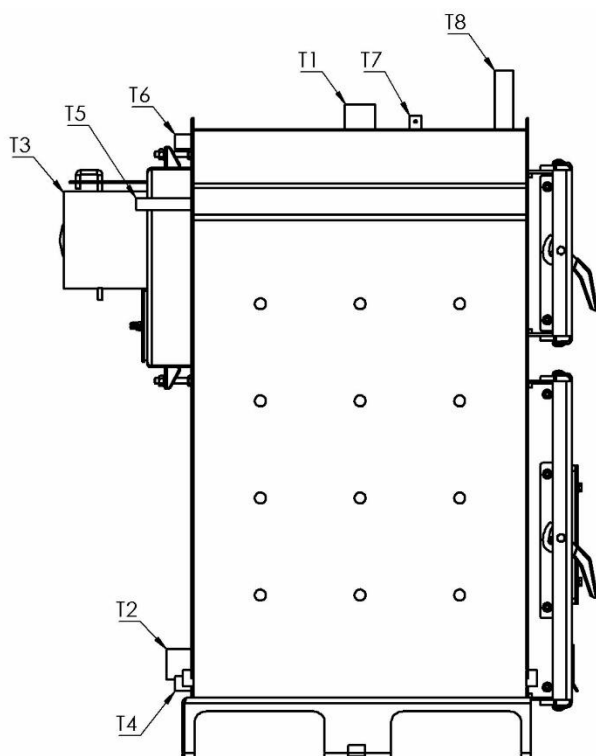
4.1. Hydraulic connections

The boiler is intended for connection with an open expansion vessel network. The boiler can be connected also with closed expansion vessel, if it is equipped with an overheating serpentine (optional).

The boiler is intended for maximum working temperature 90°C and maximum pressure 3 bars. When connected with a closed expansion vessel, its volume must be chosen double to a similar installation on liquid or gas fuel.



If a connection pipe is not used, it must be sealed before water fill!



Legend

- T1 Outlet
- T2 Return
- T3 Chimney pipe
- T4 Discharge connection
- T5 Safety heat exchanger
- T6 Safety heat exchanger sensor bulb connection
- T7 Boiler sensors bulb
- T8 Chain thermostat connection

4.2. Return temperature protection

For the correct function of the boiler and for protection against corrosion it is very important to ensure steady temperature at the return of the boiler of at least 55°C.

This can be ensured by installing a recirculation pump between the boiler outlet and return (see connection diagrams).

An alternative variation is by installing at the return of the boiler a three-way thermostatic valve.



Having a return temperature less than 55°C is very dangerous for the boiler long-life and can cause warranty loss!

4.3. Filling the system

After completing all the hydraulic connections, the circuit may be filled with water. After filling the system, open the radiators air valves to get rid of the air in the installation.

Verify that the installation pressure is according to the technical feature of the boiler. The pressure must be verified through the boiler's manometer. An additional manometer should be installed on the cold water inlet to verify the cold pressure, at the lowest point of the installation, at a point close to the boiler.

The whole installation must remain under nominal pressure for at least 10 minutes. During this period, check that all the connections are tight and there are no water leakages. Make sure that during this period no pressure drop appears.

After firing the boiler, make sure the network functions properly at working temperature and pressure.

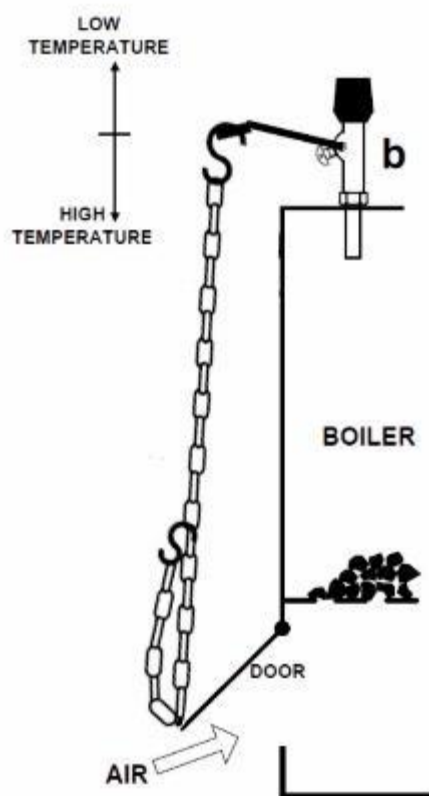


The hardness of the mains water supply affects the boiler's life span. It is recommended to use a water softener if water hardness exceeds 15°f.



Do not fill the system at the working pressure! When the boiler will be heated, the water pressure will raise. Filling pressure must be at least 1 bar lower than working pressure!

4.4. Chain thermostat installation (STANDARD version)



ECOWOOD STANDARD is equipped with an air door on the lower part and is delivered with chain thermostatic regulator.

Install the regulator at the connection pipe on the upper side of the boiler and pass the chain through the hook provided on the air door.

Choose the desired boiler temperature from the thermostat head (red scale is valid).

The thermostatic regulator controls the boiler temperature by controlling the supply of combustion air. The chain length must be adjusted so that when the set temperature is reached the air door is in closed position and no air is supplied.

Fig 5. Chain thermostat installation

4.5. Safety heat exchanger

The boiler is equipped with a safety heat exchanger. This is installed at the back side of the boiler, and is introduced at the upper part of the fire chamber. **For the function of the safety heat exchanger a safety discharge valve must be installed.** The capillary bulb for the sensor of the valve must be installed on the corresponding connection, according to the following figure, and then the safety valve sensor must be introduced on this bulb.

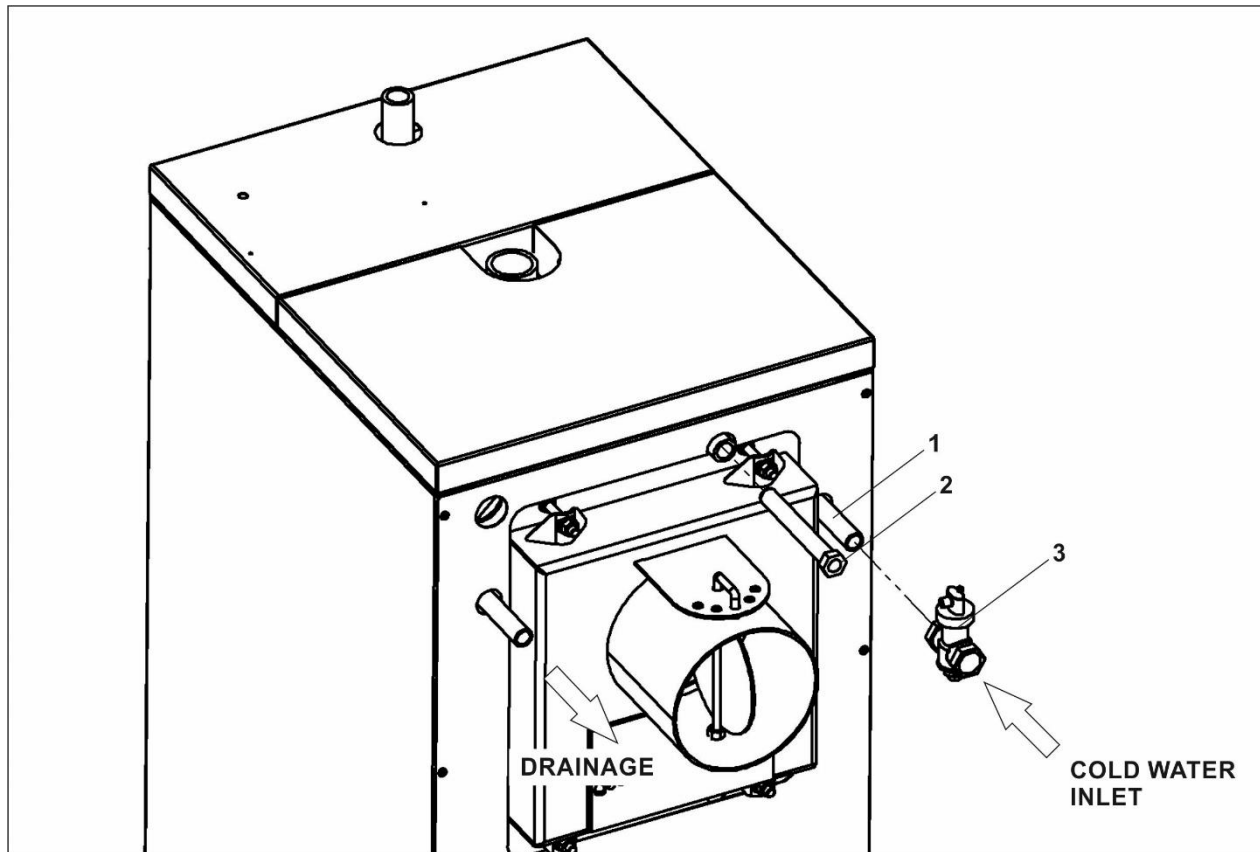


Fig 6. Connection of the safety heat exchanger

Legend

- 1 Safety heat exchanger
- 2 Capillary bulb for the sensor
- 3 Safety discharge valve

The safety valve can be installed on any connection of the heat exchanger. Pay attention to the direction of the water flow as indicated on the valve. The safety valve can be installed either on the cold water inlet or the hot water outlet. It is recommended to be installed on the cold water inlet.

For the protection of the safety valve, the installation of a water filter is required in the water feeding line.

The free connection of the heat exchanger must be connected to a drainage pipe.



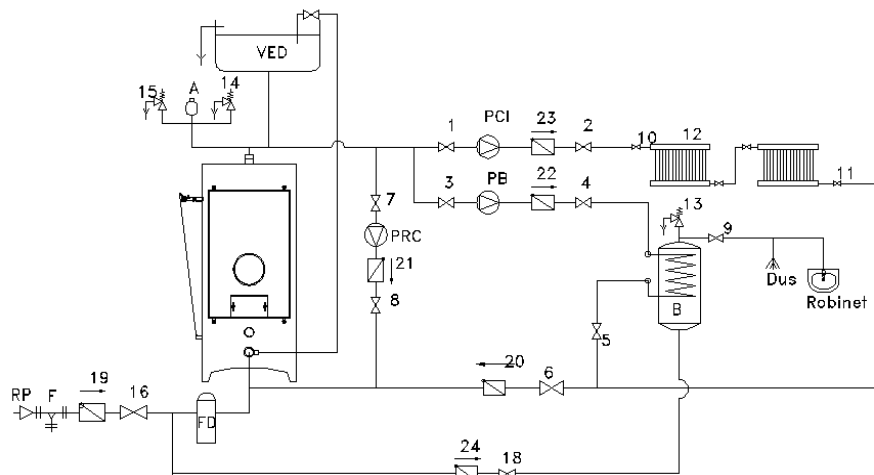
The correct function of the safety valve is essential for the safety of the boiler. Make sure of the valve function and replace it if defect.



To ensure the correct function of the safety heat exchanger, constant water supply or a water tank is required!

4.6. Connection diagrams

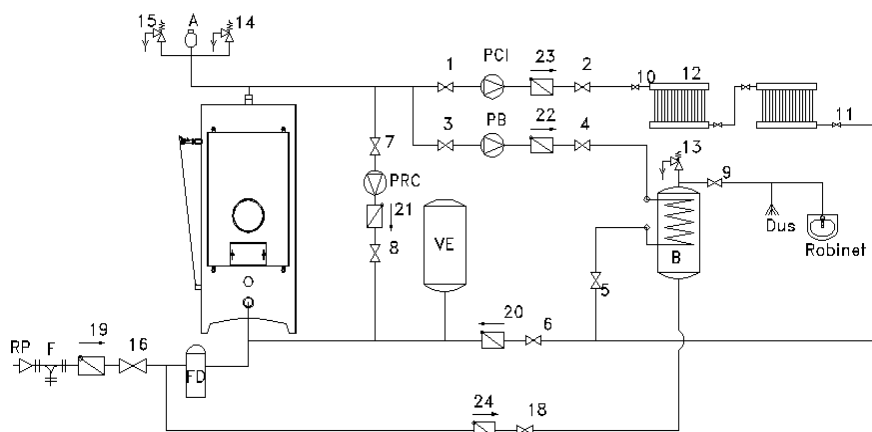
4.6.1. Open expansion vessel connection



Legend

1-9.	Separation valves	B	Hot water boiler
10,11.	Radiator valves	VED	Open expansion vessel
12.	Radiators	PCI	Central heating pump
13-15.	Safety valves	PRC	Recirculation pump
16.	Filling valve	RP	Pressure reducer
17.	Drainage valve	F	Filter
18.	Cold water valve	A	Air relief valve
19-24.	One-way valves	FD	Water softener

4.6.2. Closed expansion vessel connection



Legend

1-9.	Separation valves	B	Hot water boiler
10,11.	Radiator valves	VE	Closed expansion vessel
12.	Radiators	PCI	Central heating pump
13-15.	Safety valves	PRC	Recirculation pump
16.	Filling valve	RP	Pressure reducer
17.	Drainage valve	F	Filter
18.	Cold water valve	A	Air relief valve
19-24.	One-way valves	FD	Water softener

5. ELECTRICAL CONNECTIONS

5.1. General instructions

All electrical connection must be performed by an authorized professional, in conformity with the local regulations and the indications of this manual. Connections must be done according to norms EN 60529 and EN 60335-1, and protection norms IP 40 and IP 44.

All wiring must be waterproof insulated. Exposed cables should be protected within plastic channel. The main electrical supply of the boiler must be connected to an independent safety of max 3A. The boiler room lighting must be on a separate circuit.

The connecting wires must not come in contact with hot surfaces, which have a temperature higher than the allowed one.

The wire tips, especially on the power connection, must be protected with insulated clamping sleeves, as in the following figure:

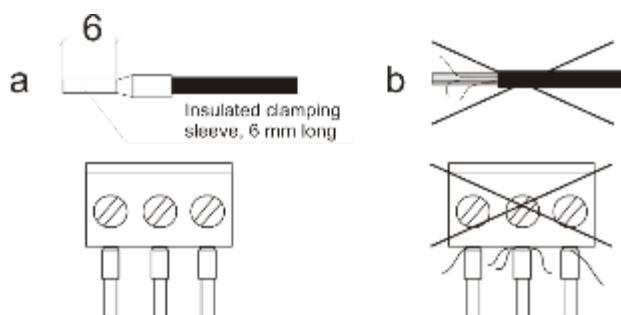


Fig 7. Wires electrical connection: a) correct, b) wrong

All grounding wires must be installed on the provided terminal marked with the symbol $\oplus$.



THERMOSTAHL ROMANIA SRL declines any liability for damage caused to people, animals and goods, due to defects caused by faulty electrical connections or lack of connecting the boiler to an efficient grounding system.

5.2. Control panel functions (PLUS version)

5.2.1. Description of buttons and display



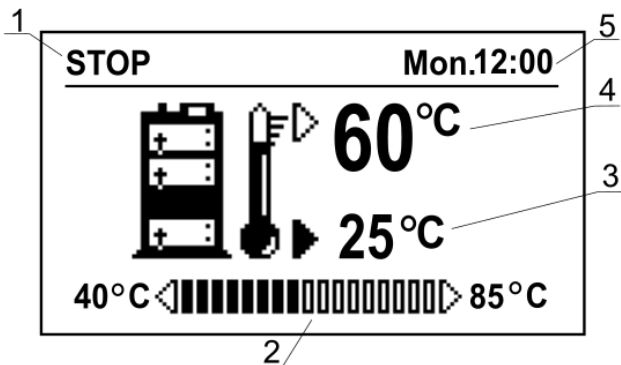
Legend

1. MENU button
2. Parameter selection button, value increase, switch to Information
3. ENTER button
4. EXIT button / Operation
5. Parameter selection button, value increase, switch to Information

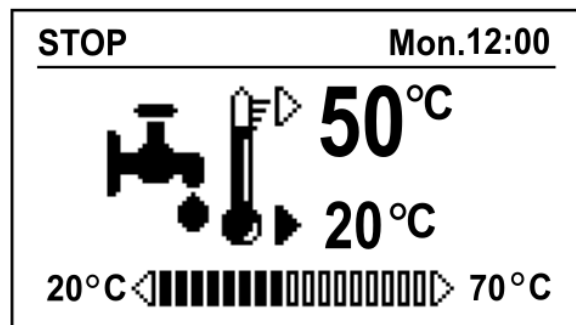
After turning the regulator on, the START and STOP buttons are used to enable and disable airflow respectively.

ECOWOOD PLUS version is equipped with a safety thermostat (STB). If the boiler reaches a temperature of 95°C safety thermostat interrupts power fan. Restarting the boiler can only be done by detecting and removing the cause that produced overheating, or waiting for the boiler to cool down below 90°C.

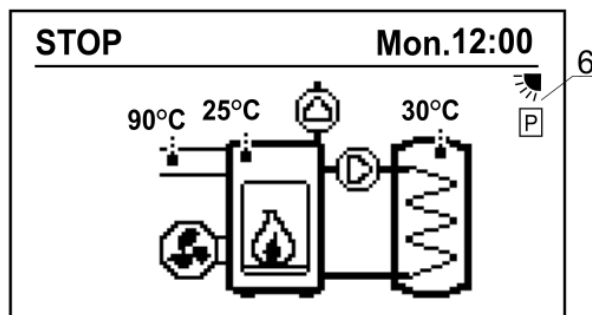
5.2.2. Description of the main display screen



Boiler main screen



HUW main screen



Information screen

Legend:

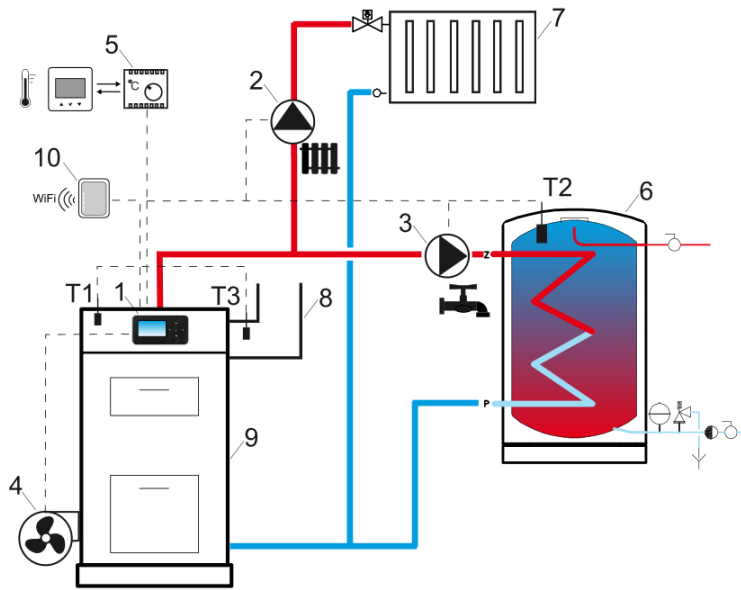
1. The controller operation mode: FIRE-UP, OPERATION, SUPERVISION, ALARM, STOP
2. Boiler and HUW temperature preset range
3. Current boiler and HUW temperature
4. Setting the preset boiler temperature and HUW - setting after pressing ENTER (the value is flashing)
5. Time and date
6. Additional information field (see icons)

Information screen about work of: CH pump, HUW pump, fan, furnace status and current temperature values: exhaust (only with connected exhaust temperature sensor), boiler, HUW tank.

Icons:

	SUMMER function enabled		CH and HUW pump operation
	PID regulation enabled		Fan operation
	PID-EMISSION regulation enabled No symbol-CLASSIC regulation enabled		The boiler is burning
	Room thermostat contacts closed		
	Reduction of the preset boiler temperature by room thermostat		

5.4. Hydraulic function scheme



Legend

- 1. Regulator
- 2. Central heating pump
- 3. Hot utility water pump
- 4. Fan
- 5. Room thermostat
- 6. Hot utility water tank
- 7. Central heating system
- 8. Chimney duct
- 9. Boiler
- T1. Boiler temperature sensor
- T2. Hot utility water temperature sensor
- T3. Exhaust temperature sensor



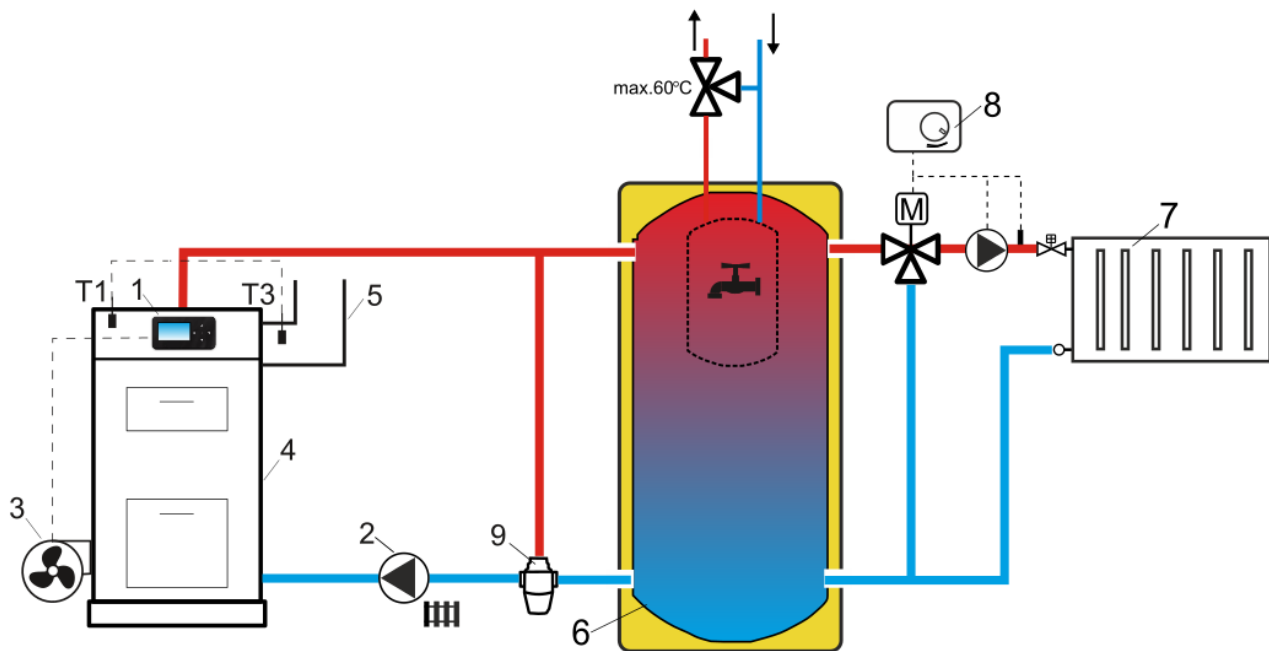
The presented hydraulic diagram does not replace the central heating system design and it can be used for reference purposes only.

Brief description of the system functioning

After firing the boiler up, the central heating pump is activated after the boiler exceeds the *CH pump activation temperature* (service parameter, by default 40°C). The hot utility water pump is activated when the tank temperature (6) drops below the preset value. If at this time the preset boiler temperature is lower than the preset hot utility water temperature, the regulator increases the preset boiler temperature in order to fill the hot utility water tank.

After filling the hot utility water tank, the hot utility water pump can continue work for a preset time, in order to collect heat from the boiler. After the room thermostat (5) operates, the regulator decreases the preset boiler temperature and/or temporarily disables the central heating pump (2).

Fitting an exhaust temperature sensor (T3) in the boiler flue enables very fast detection of fuel depletion and turns the fan off. Moreover, it allows operation in the PID- EMISSION boiler regulation mode, and preview of the emission temperature.



The presented hydraulic diagram does not replace the central heating system design and it can be used for reference purposes only.

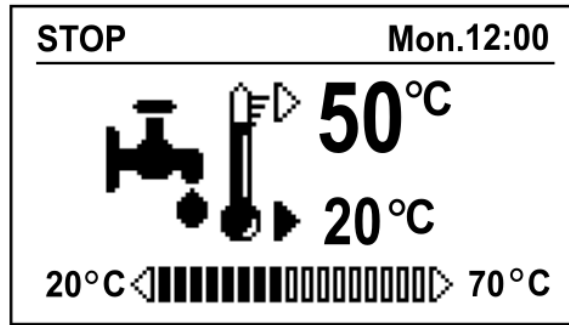
Legend

- 1. Regulator
- 2. Central heating (boiler) pump
- 3. Fan
- 4. Boiler
- 5. Chimney duct
- 6. Buffer tank with integrated HUW container
- 7. Heating installation
- 8. External controller of heating installation pump
- 9. Thermostatic valve for boiler return (bypass)
- T1. Boiler temperature sensor
- T3. Exhaust temperature sensor

Brief description of the system functioning

The CH pump (2) is activated after the boiler exceeds the *CH pump activation temperature*. After detecting shortage of fuel in the boiler, the CH pump is disabled, which protects the buffer (6) against heat loss. The heating installation pump (7) must be controlled by an external controller (8).

5.5. HUW settings



The preset HUW temperature is set from:

- main screen, with a view of the HUW. Press ENTER and set the temperature value with the buttons (2) and (5),
- menu: **HUW settings** → **HUW preset temp.**

Below the temperature value in the parameter *HUW preset temp.* minus HUW hysteresis, the HUW pump will start to load the HUW container. With a low hysteresis setting, the HUW pump will start faster when the HUW temperature drops.

The controller regulates the temperature of the HUW tank, providing that the HUW temperature sensor is connected. By selecting: **HUW settings** → **Work mode** the user is able to set:

- *House heating* - then the HUW pump is turned off and only the CH pump works
- *HUW Priority* - then the CH pump is turned off to load the HUW container faster
- *Without HUW priority* - then the CH and HUW pump will work at the same time.



If the HUW sensor is not connected, it is not possible to change the HUW preset temperature value and change the *HUW Work mode* parameter.

In order to activate the SUMMER function, which enables to load the HUW container in the summer, without the need for activating the CH system, set the parameter *SUMMER mode* to *SUMMER* in the menu: **SUMMER/WINTER mode**. The SUMMER function cannot be activated when the HUW sensor is disconnected.



The SUMMER function must not be activated when the HUW pump is disconnected or damaged.

5.6. Information

The **Information** menu allows you to view the measured temperatures and fan power and allows to check which devices are currently turned on.

5.7. Manual control

In the controller it is possible to manual activate the fan, CH and HUW pump. It enables to check if the device is operating correctly and if it is connected properly. Entering manual control is possible only in STOP mode. In manual control, OFF means that the device is turned off, ON - that it is turned on.



Long-term operation of the fan or pumps equipment in manual mode may lead to occurrence of hazardous conditions.

5.8. Cooperation with thermostat and room panel

The controller can cooperate with ecoSTER_x40 wireless room thermostat - two-way ISM radio transmission. Panel and thermostat have a built-in room thermostat function and shows useful information such as: fuel level, alarm indication etc.

5.9. Cooperation with the web module

The controller can work together with ecoNET300 web module. It enables online control and supervision over the controller for the help of the website www.econet24.com. You can use the convenient mobile application ecoNET.



Android

<https://play.google.com/store/search?q=econet24%20plum&c=apps&hl=pl>



iOS

<https://apps.apple.com/pl/app/econet24/id6450500291?l=pl>

5.10. Alarms description

5.10.1. No fuel – 01

The alarm will occur after detecting a lack of fuel in OPERATION mode - add fuel and acknowledge the alarm.

5.10.2. Boiler temperature sensor damage - 02

This alarm will be produced in case of damage of the boiler sensor, or after exceeding its measuring range. The alarm activates the central heating and hot utility water pumps, in order to cool the boiler down, if applicable. A sound signal is also activated. The alarm is cancelled after returning to the sensor measurement range, or after disabling and enabling the regulator via the mains switch. In such case, check the sensor, and replace if damaged.

5.10.3. Exceeding the maximum boiler temperature - 03

This alarm will occur after the boiler exceeds temperature of *Boiler alarm temp.* (default value 90°C). In such case, the fan is turned off, and the central heating and hot utility water pumps are activated. A sound signal is also activated. The hot utility water pump works only until the hot utility water tank exceeds the *Max. HUW temp.* This protects the users against possible scalding. After the boiler temperature drops, the regulator resumes normal operation.



Before the boiler reaches the alarm temperature, the regulator will attempt to drop the excessive heat to the hot utility water tank. If the hot utility water tank reaches the maximum temperature permitted, the hot utility water pump is turned off, and the AL3 alarm is produced.



Note: placing the temperature sensor beyond the boiler water jacket, e.g. on the outlet pipe, is not recommended, as it can delay detection of the boiler overheating

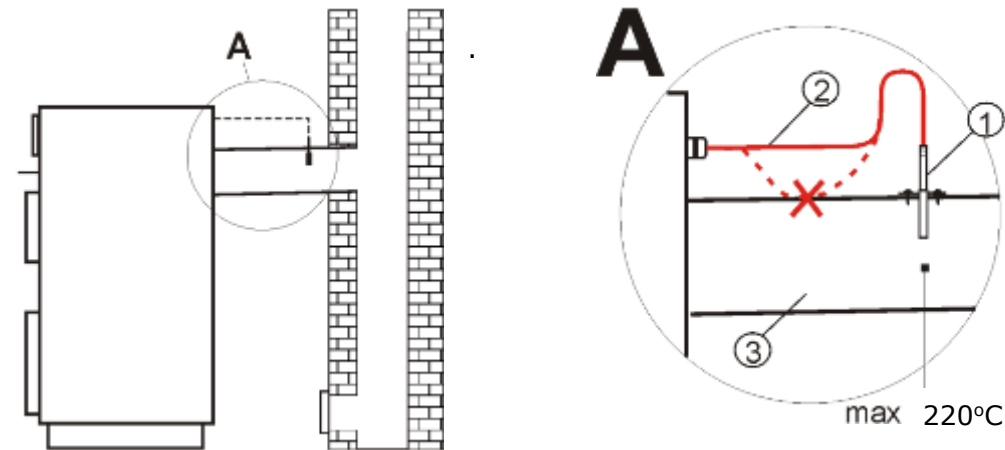
5.10.4. Safety thermostat (STB) alarm - 04

The alarm will occur after the activation of the STB safety thermostat, then the fan power supply will be cut off. Check the reason for the sensor activation.

5.10.5. No communication

The control panel is being linked with the rest of the electronics with RS485 digital communication link. In case the connection cable will be damaged, an alarm will occur on the screen with the information "Attention! No communication". The controller doesn't stop to operate and works normally with before preset parameters. It is required to check the connection cable between control panel and the module and replace it with a new one or repair it.

5.11. Connecting exhaust temperature sensor



The emission sensor should be fitted in the boiler flue (3). The gap between the sensor and the flue should be sealed. The sensor should be installed by a qualified fitter, while observing regulations applicable for chimney systems. The emission sensor should be connected to the sensor terminals according to the electrical scheme. The emission sensor lead cannot touch hot elements of the boiler and the flue, the temperature of which exceeds 350°C. The emission sensor should be installed in such distance from the boiler at which it is not directly exposed to flames, and where the emission temperature does not exceed 220°C.

5.12. Connecting temperature sensors

The regulator is compatible only with sensors type CT10 (sensor of boiler and hot utility water) and CT2S-2 (emission sensor). It is prohibited to use different sensors. Sensor leads can be extended with wires with section of at least 0,5mm². Total length of the sensor leads cannot exceed 15m. The boiler temperature sensor CT10 should be fitted in the boiler bulb pipe. Hot utility water temperature sensors CT10 - in the thermometric pipe welded into the tank.



The sensors must be secured against coming loose from the measured surfaces.

6. BOILER START-UP

6.1. Initial lighting checks

Before you start the boiler, make the following checks:

- Check all the hydraulic connections and make sure they are tight. Make sure there is no leakage or moisture on the pipes or other equipment.
- Make sure that the connection with the chimney is air-tight and the chimney installation is properly made.
- Check that the controller bulbs are well inserted and secured in the boiler's bulb.
- Make sure that the pressure in the network is correct.
- Check that the boiler pump and the central heating pumps function properly.
- Make sure that the connection with the expansion vessel is correct and the expansion volume is sufficient for the boiler. No valves should be installed between the boiler and the expansion vessel.
- Make sure the boiler's separation valves are open.
- Make sure that there is sufficient air supply and natural ventilation in the boiler room.

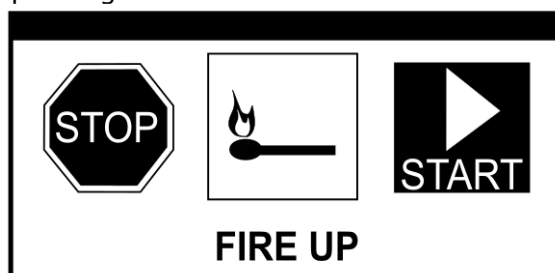


Do not store inflammable materials or fuel close to the boiler! Before you light the boiler make sure the boiler room is clear and safe.

6.2. Start-up

To correctly start up the ECOWOOD boiler follow the next steps:

- Make sure the control panel switch is set to STOP and that fan does not function.
- Make sure the chimney damper is positioned in horizontal position (completely open).
- Open the lower door (fire chamber) and introduce a sufficient amount of small and thin pieces of wood.
- Using sheets of thin paper light the wood placed inside the boiler.
- Close the door of the boiler.
- Wait several minutes until the flame develops and produces some embers.
- After formation of embers, load the fire chamber with wood. Position them on top of the grate.
- Close the door and secure it with the handles.
- Activate the airflow by pushing the FIRE-UP button.



The *Firing-up time* parameter is used to set the time needed to fully ignite the boiler (the value should be selected according to the type of fuel used), during which the fan operates with the power set in the *Firing-up airflow* parameter. The value of the *Firing-up airflow* parameter should be selected so as not to obstruct the ignition of the boiler or lead to its complete extinction - too high value extends the ignition process or causes an unsuccessful ignition attempt.

The *Firing-up delta* parameter sets the temperature differences of the measured boiler before firing up and after firing up, above which the controller enters the OPERATION mode. After connecting the exhaust temperature sensor, the parameter *Firing-up threshold* will be displayed in the menu, which sets the value of the exhaust temperature for the end of firing up, above which the controller automatically switches to the OPERATION mode.



It is prohibited to light the boiler with inflammable or explosive liquids.

6.3. Checks to carry after initial start-up

During the first start-up you need to carefully check the air-tightness of all the connections, especially the doors and the connection with the chimney.

Check that the thermostats function properly and devices operate accordingly. Wait for the boiler to reach the preset temperature and make sure the fan stops properly and the flame falls down.

Check the temperature and pressure rise in the network. Make sure it is according to the indications. Check if there is any water leakage in the network.

After burning of the fuel is completed, check the situation inside the boiler. If the walls are too black, it means that there is insufficient air supply. If there is condensation forming on the boiler walls, it means that the pump operation starts at a low temperature or the fuel has too big humidity content. Make sure you set the pump according to the indications and you install a return temperature protection system as indicated.

6.4. Fuel loading

In order to correct add fuel to the boiler follow the next steps:

- Stop the fan function by pressing the STOP button. Wait 30 seconds for the fume to exit the boiler.
- Open the upper door slowly to avoid leakage of smoke. Load a sufficient amount of fuel. Each loading should be regulated according to the boiler output and the heat demand. Never load too much to fuel to fill all the fire chamber volume! Maximum fuel should be 70-80% of the fire chamber volume.
- Close the door and secure with the handle.
- Start again the fan function by pressing the START button.

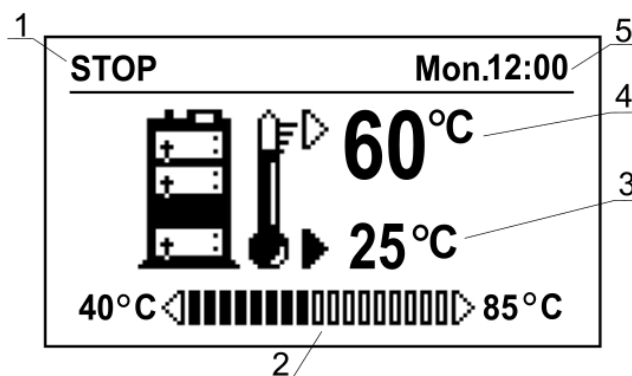


When loading fuel in the boiler do not throw them but position them carefully.

6.5. Preset boiler temperature setting

The preset boiler temperature is set from:

- main screen, with a view of the boiler. Press ENTER and set the temperature value with the buttons (2) and (5), confirm with ENTER.



- menu: **Boiler settings** → **Preset boiler temp.**

The controller can automatically increase the preset boiler temperature to be able to load the HUW container.

6.6. Operation mode

The regulator features three selectable methods of regulating the combustion process: STANDARD, PID, EXHAUST PID. In order to choose the operation mode, navigate to menu: **Boiler settings → Regulation method.**

STANDARD regulation (regulation mode 1)

The method is based on the boiler temperature indications and consists in a smooth reduction of the fan power from the maximum to the minimum value during reaching the preset boiler temperature. The beginning of the fan power reduction is set by the *Fan reduction temp.* parameter.

Example: when, *Preset boiler temp.* = 60°C, and *Fan reduction temp.* = 10°C, this smooth reduction of fan power will start at 50°C.

After reaching the preset boiler temperature, the controller switches to the SUPERVISION mode, where blowing is carried out.

PID regulation (regulation mode 2)

This method is based on boiler temperature sensor indications. It consists in constant, smooth modulation of the fan revolutions in order to stabilize the preset boiler temperature. The controller itself selects the airflow power in such a way that the boiler generates minimum amount of heat necessary to satisfy the heat demand of the building. Switching to the SUPERVISION mode is rare and only occurs when there is no heat demand.

EXHAUST PID regulation with exhaust temperature sensor (regulation mode 3)

This method is based on exhaust temperature sensor indications. It consists in constant, smooth modulation of the fan revolutions in order to stabilize the exhaust temperature. As opposed to the boiler regulation mode = PID, the airflow operation is more stable, without excessive increasing of the airflow power, which makes that method more economical in respect of fuel saving. After loading the fuel, the fan operates with maximum revolutions set in the *Max. fan output*. As the preset exhaust temperature is approached, the revolutions are automatically reduced. When the exhaust temperature reaches the preset temperature for the first time, a slight adjustment is made. Moreover, after equipping the controller with an exhaust sensor, it is possible to enable very fast detection of fuel shortage. This provides additional saving of heat energy resulting from almost instantaneous deactivation of the fan when the fuel runs out. Also, the fuel needs not be added quickly, as fast detection of the lack of fuel maintains glow in the boiler furnace for a longer time.

The preset exhaust gas temperature is set in the parameter *Preset exhaust temp* (activated only after EXHAUST PID mode is selected). The preset emission temperature should generally be between 160 and 250°C. If optimal exhaust temperature causes excessive heating up of the boiler, it is best to store the surplus energy in a heat buffer.

The preset boiler temperature is in this method of secondary importance, it prevents exceeding undesirable temperature of the boiler. It is recommended to set the preset boiler temperature to 10°C higher than the expected boiler temperature after the exhaust temperature settles. After reaching *Preset boiler temp. - Work hysteresis*, the controller will go into SUPERVISION mode, where the airflows are in progress.



Setting emission temperatures lower than 160°C can cause condensing in the chimney!



If EXHAUST PID mode is chosen, it is recommended to use combined with a buffer tank.



High emission temperature, even if the fan rotates slowly, can mean that the boiler is blocked of ash and need to be cleaned.



The controller will automatically switch from PID EMISSION mode to STANDARD mode, if the exhaust sensor is damaged or if the exhaust temperature exceeds the exhaust sensor measuring capacity. Therefore, it is important to set proper parameters for the controller to operate in STANDARD mode.

6.7. Combustion regulation

After completing the fuel loading procedure and closing the door, set the required temperature. After the fan is activated, you can adjust the air volume from the control panel.

The flame will have to occupy about two thirds of the fire chamber and quietly lick the cylindrical heat exchanger. Its shape must be fully developed and with not too many detachments at the flame end. Its color must be vivid orange-yellow, not too transparent.

GENERAL SUGGESTIONS

- The flame needs to have reasonable dimensions and fill up the fire chamber as told.
- The flame must not be **too red (too low air supply)**.
- The flame must not have **big detachments and sparkles (too high air supply)**.
- The flame must not be **too small**. If it is slow, easily influenced by air currents and the chimney draught, it means that the **air supply is too low**.
- The **smoke at the chimney** must be clear-grey. Black smoke means **lack of air supply**.
- If **too much ash and big coal pieces** fall down to the ash box **reduce the air supply**. The flame is too fast, dry, and might make a noise.

6.8. Supervision mode

The controller enters the SUPERVISION mode when the boiler temperature exceeds the preset boiler temperature minus the *Work hysteresis* (hysteresis boiler transition – SUPERVISION). In the SUPERVISION mode the fan is enabled cyclically for short periods, in order to prevent the fire from going out and to remove accumulated combustible gases from the boiler furnace chamber. The fan is enabled at speed set in SUPERVISION settings for *Blowing time* at every *Blowing pause*. These times must be selected in such a way that the boiler furnace does not go out and, at the same time, to prevent the boiler temperature from increasing.

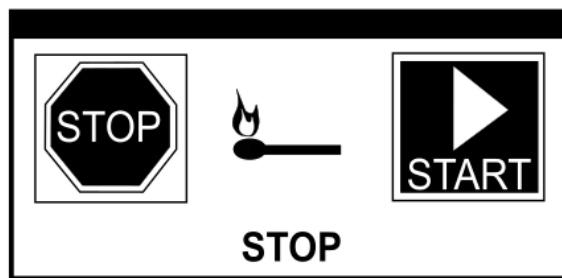
The SUPERVISION parameters are grouped in the menu: **Boiler settings** → **Supervision settings**.



Incorrect selection of parameters for blowing can lead to boiler overheating.

6.9. Stop mode

Switching to STOP mode is possible from the information screen or the main screen for the boiler and HUW by pressing the EXIT button and selecting STOP mode.



In STOP mode, the controller waits for a signal to start operation. The signal may be a decrease in the boiler preset temperature below the preset temperature minus the value of the *Boiler hysteresis* parameter.

6.10. Chimney damper adjustment

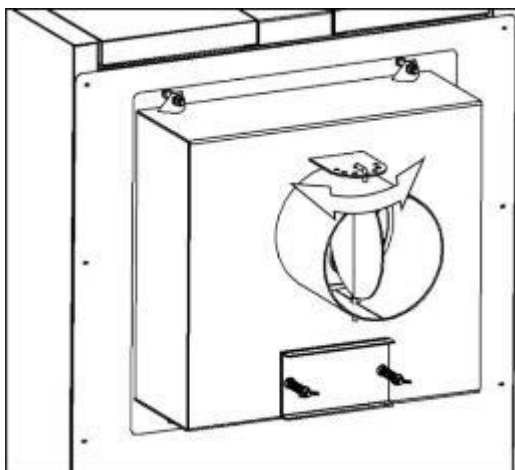


Fig 8. Chimney damper

The boiler chimney pipe is equipped with a damper. This can be set in various positions to throttle the exhaust gases.

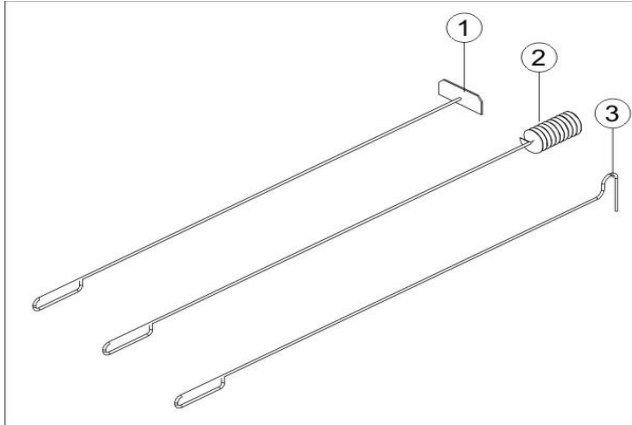
At nominal function of the boiler this damper should be normally open. Also it should always be at open position at boiler start-up.

If the chimney draught is too big and the gases are evacuated too fast, set this damper at a side position by inserting the positioner at a different hole.

7. SERVICE AND MAINTENANCE

7.1. Cleaning the boiler

Solid fuel boiler require regular cleaning in order to function properly and efficient. **Cleaning must be effected at least once a week.** The boiler is equipped with three cleaning tools appropriate for the cleaning procedure of the boiler, as shown in Fig 9.



Legend:

1. Tubes cleaning tool
2. Heat exchanger cleaning tool
3. Ash cleaning tool



The boiler function must be stopped before cleaning! Make sure all the devices are stopped, and the boiler has cooled down. It is strictly prohibited to clean the boiler while in function!

Fig 9. Boiler cleaning tools

Open the upper door to have access to the heat exchanger and clean the tubes with the appropriate tool. Afterwards clean the exterior surface of the cylindrical heat exchanger with the exchanger cleaning tool, as shown in Fig 10. With the same tool, scrape the ash and any other remains from the side walls of the boiler.

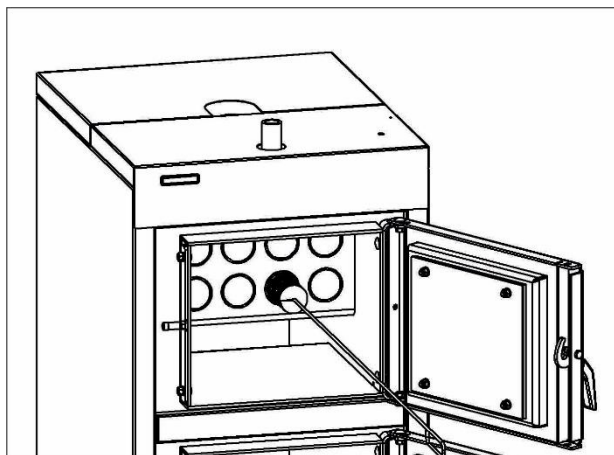
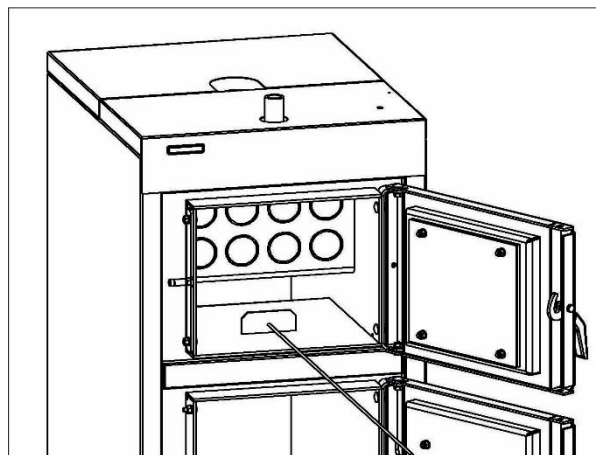
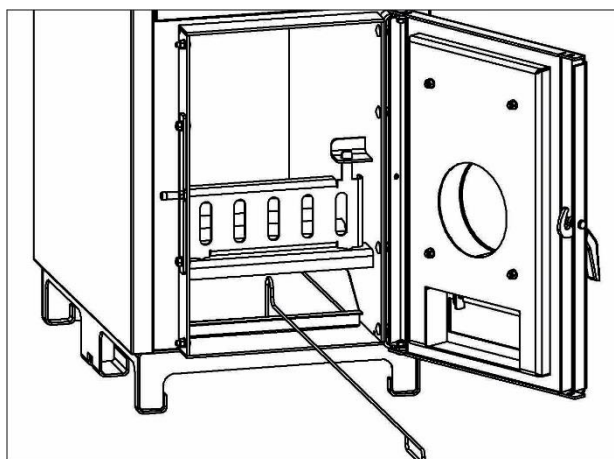


Fig 10. Cleaning of the heat exchanger



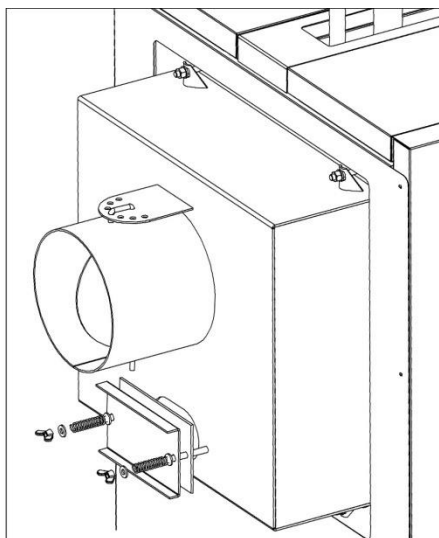
Open the lower door of the boiler and remove the ash box. Empty all the containing ash. With the ash cleaning tool you can pull the ash box and other hot elements.



The ash must be disposed in an appropriate container! Do not throw the ash together with the domestic garbage. Be careful since ash might contain hot particles, even long time after stop.

Fig 11. Removing the ash

7.2. Cleaning the chimney box



To ensure efficient and safe function of the boiler, you must clean the chimney box from ash residues **at least every 3 months**.

The ash box is equipped with a cleaning door for this purpose, as shown in Fig 12. In order to open the door, unscrew the wing nuts, remove the washers and springs that keep it in place.

Clean the interior of the chimney box and remove all the ash and residues.

Put back the door the same way as removed.

Fig 12. Cleaning the chimney box

7.3. Maintenance intervals

7.3.1. Daily maintenance

The pressure of the network must be daily verified to be within the allowed limits. Make sure that all the safety devices and pumps function properly.

7.3.2. Weekly maintenance

The boiler must be cleaned every 3-4 days or at least once a week, depending on the ash quantity accumulated on the boiler walls and in the heat exchanger. Cleaning procedure must be performed according to the instruction given in the corresponding paragraph.

Check the quantity of ash accumulated in the ash box. The ash disposal can be performed every 1-2 weeks, depending on the ash quantity formed.

7.3.3. Monthly maintenance

Check the doors and the sealing cord. Make sure the contact with the boiler is air-tight. If ash has accumulated on the sealing cord, clean it.

Check the fan and make sure it functions properly. Clean from dust and check that the air passage is clear of obstacles and dust.

It is recommended that you clean the chimney box of the boiler and the chimney pipes at least every 3-4 months, in order to assure efficient and safe function of the boiler.

7.4. Basic service procedures

7.4.1. Service after overheating

If overheating occurs, the safety valves of the boiler must open.

Make sure the boiler pump is working. In case of blackout open all the valves of the system to let hot water out of the boiler. In any case a blackout protection UPS is recommended to be installed on the boiler pump.

If the chimney damper is not fully opened, put it in fully open position.

All safety devices must lead to drainage! After overheating, make sure that all the water from the safety devices has drained, and the system has filled with cold water. Check the pressure and the temperature of the boiler.

At overheating, the safety thermostat will activate, and cut electrical supply to the fan. In that case, you need to manually reset the safety thermostat and put the system back in function. Unscrew the plastic cover of the safety thermostat and press the switch. Put the plastic cover back.



Verify the causes of the overheating! If it happens again, check the installation and function of the pumps and safety devices!

7.5. Maintenance after long stop

It is necessary to perform a general maintenance and cleaning of the boiler after the heating season. Clean thoroughly all the surfaces of the boiler as described in the corresponding paragraph. Also clean the chimney box, and all the chimney parts where ash might be deposited. After cleaning all the ash, empty the ash box and leave the boiler clean for the next winter season.

After long stop of the boiler, before you put in function you need to perform the following checks:

- Check the condition of the electric cables and the sensors. Make sure they are not damaged. Check that the thermometer indicates the correct temperature and all the thermostats function properly. Make sure the bulbs are properly positioned in the case.
- Make a general check of the chimney and make sure it is clean and free of obstacles.
- Verify the pressure in the heating network and the boiler.



Do not empty the water of the boiler and the heating installation after the heating season! It will corrupt all the installation and especially the boiler.

- Check that all the valves are working properly. Replace them if necessary. Pay special attention so that all the safety equipment of the boiler functions properly!
- Make sure all the ball valves of the boiler and other relative equipment are open.
- Check the function of the pumps. They might be blocked after long stop.
- Check that there have been no modifications to the installation and the boiler room (ventilation openings, chimney, doors).
- Check the fan and clean from dust. Turn it manually to ensure it is not blocked.

8. TROUBLESHOOTING

Problem	Cause	Solution
Display does not light	<ul style="list-style-type: none"> - no electrical supply to the display - the control panel is not connected to electricity - display defect - electric cable defect 	<ul style="list-style-type: none"> - check/replace the display - connect to electricity - check/replace the cables
The boiler does not reach set temperature	<ul style="list-style-type: none"> - fan blocked - air passages are blocked - boiler is not cleaned - incorrect boiler start-up - insufficient water in the system - too big pump debit - boiler under dimensioned - bad quality fuel used - insufficient chimney draught 	<ul style="list-style-type: none"> - check/replace the fan, check the function of the fan regulator and thermostat - clean the air passages - clean the boiler - start the boiler correctly - fill the system - regulate the pump speed - change the fuel used - check/clean the chimney
High temperature in the boiler, but low temperature at the radiators	<ul style="list-style-type: none"> - too high hydraulic resistance in the heating network - thermostatic mixing valve is connected wrong 	<ul style="list-style-type: none"> - increase the pump speed - check/replace the mixing valve
Condensation formation in the fire chamber	<ul style="list-style-type: none"> - too big boiler power - too low return temperature in the boiler - fuel with excessive humidity 	<ul style="list-style-type: none"> - load less fuel in the chamber - install a return protection system/thermostatic valve - change the fuel used
Smoke coming out of the doors	<ul style="list-style-type: none"> - boiler doors not regulated - defect sealing cord of the door - insufficient chimney draught - too high air supply by the fan 	<ul style="list-style-type: none"> - regulate the doors so that the sealing cord stays tight - check/replace the sealing cord - check/clean the chimney - reduce the air speed
The fan does not function or it makes a lot of noise	<ul style="list-style-type: none"> - set temperature reached - disconnected by safety thermostat - capacitor/motor defect - bad electrical connection of the fan 	<ul style="list-style-type: none"> - correct boiler function - reset manually - check/replace the fan - check the electrical connection of the fan

DECLARAȚIE DE CONFORMITATE EC
CE DECLARATION OF CONFORMITY
(conform cu ANEXA IV din Directiva Europeană 2014/68/EC)
(in compliance with the Annex IV of the European Directive 2014/68/EC)

Producător / The Manufacturer's name:

THERMOSTAHL ROMANIA SRL

Adresa producătorului / Manufacturer's address:

Str. Drumul Osiei 57-59, sector 6, București, România

PRIN PREZENTA, DECLARĂ

Declares that the equipment

Tip: <i>Type:</i>	Cazan de apă caldă cu funcționare pe combustibil solid -încărcare manuală <i>Heating boiler for solid fuel, manually stocked</i>
Obiectul declarației: <i>Object of the Declaration:</i>	ECOWOOD STANDARD / ECOWOOD PLUS
Procedura de evaluare a conformității aplicată: <i>Conformity assessment procedure used:</i>	Seria / Anul: <i>Serial Number / Year:</i>
Nr. Certificat CE <i>CE Certificate Nr.</i>	Modul B – examinare EC de tip a proiectului <i>Module B – EC project type examination</i>
Număr, denumire și adresa Organismului Notificat care a efectuat certificarea EC de tip a a proiectului: <i>Number, name and address of the Notified Body appointed to the CE certification of project type:</i>	2025-COC-014/015/016/017/018/019 2024-COC-106
	TUV AUSTRIA ROMANIA Notified Body no. 2414 Calea Plevnei 139, corp C, et 1, sector 6, Bucuresti, Romania

ESTE CORESPUNZĂTOR CU CERINȚELE DIRECTIVEI 2014/68/EC-ECHIPAMENT SUB PRESIUNE
MEETS THE REQUIREMENTS PROVIDED BY THE 2014/68/EC DIRECTIVE-PRESSURE EQUIPMENT

ȘI A URMĂTOARELOR DOCUMENTE:
AND THE REQUIREMENTS OF THE FOLLOWING DOCUMENTS:

Produsul este conform cu următoarele standarde: <i>The product is in compliance with the following standards:</i>	
EN 303-5:2012	Cazane de încălzit. Partea 5: Cazane speciale care utilizează combustibili solizi, cu încărcare manuală și automată, cu puterea utilă mai mică sau egală cu 500 kW. Terminologie, cerințe, încercare și marcă <i>Heating boilers.</i> <i>Part 5: Heating boilers for solid fuels, hand and automatically stocked, nominal heat output of up to 500 kW</i> <i>Terminology, requirements, testing and marking</i>
Directive Europene aplicabile echipamentului <i>European Directives applied to the equipment</i>	
2014/68/EC	Directiva Echipament sub Presiune / Pressure Equipment Directive (PED)
2014/35/EC	Directiva Echipamente de joasă tensiune / Low Voltage Directive (LVD)
2014/30/EC	Directiva Compatibilitate Electromagnetică / Electromagnetic Compatibility Directive (ECD)

Informații suplimentare / Additional information:

Toate echipamentele care fac obiectul prezentei declarații au fost testate hidraulic la presiunde de proba egală cu 1,5 ori presiune maxima de lucru, conform cu Anexa I – p. 7.4 a Directivei 2014/68/EC.

As provided by the Annex I - p. 7.4. of the 2014/68/CE Directive, all the equipment object of the present Declaration have been hydraulic tested to a test pressure equal to 1,5 times the maximum allowed working pressure.

Director General
General Director

Matsios Dionysios



România, București, 15 Octombrie 2018

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